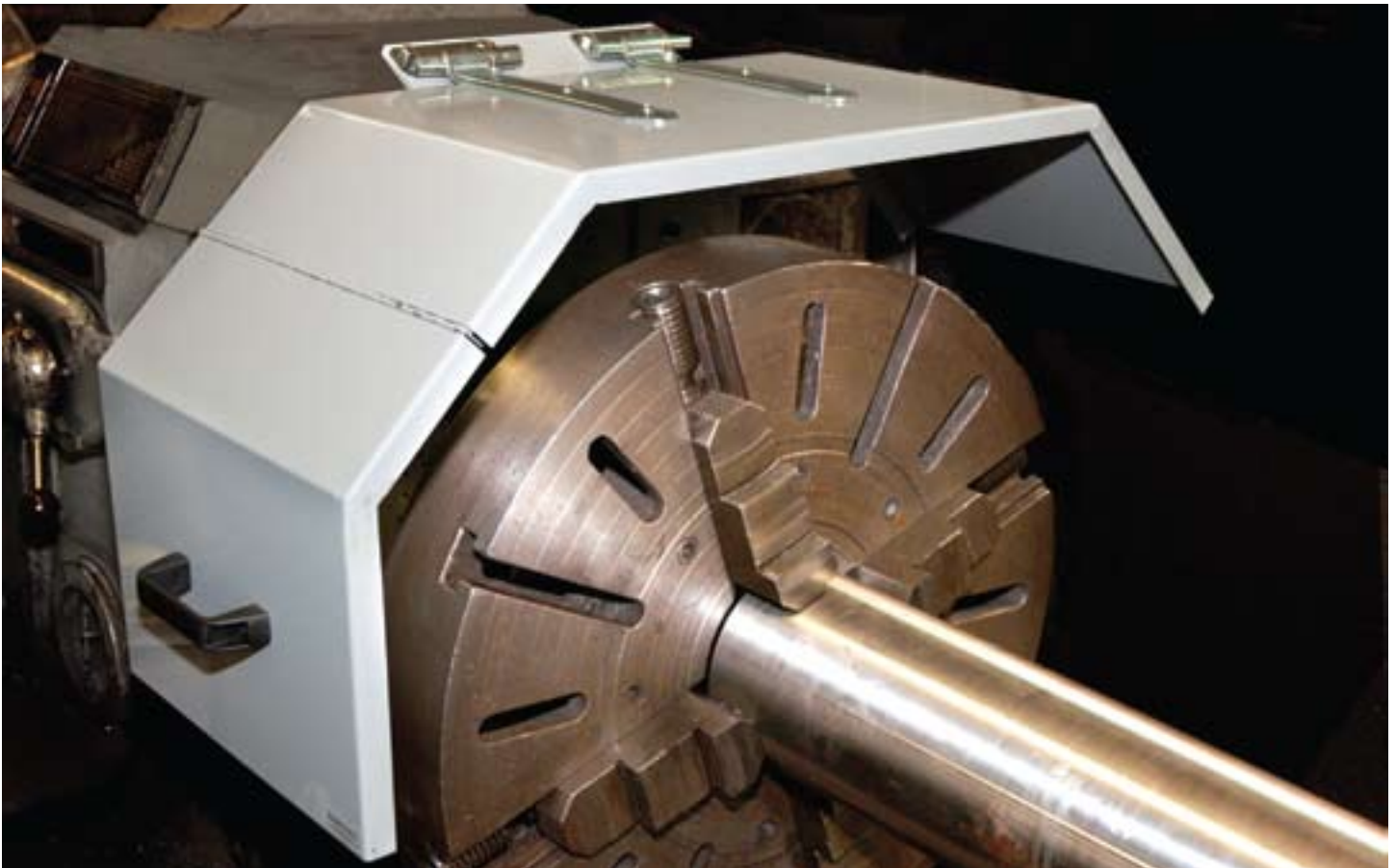


# 32" and 40" Steel Lathe Chuck Shield Instruction Manual

**DANRAY Products** LLC  
MACHINE SAFEGUARDS AND ACCESSORIES



Thank you for purchasing a Danray Products lathe chuck shield. This versatile and durable shield can be used in many machine applications. This quality-made, heavy-duty shield is proudly made in the United States of America.

Lathe chuck shields serve two basic functions: (1) they provide a safeguard between individuals and point-of-operation or rotating hazards, and (2) they protect individuals from flying chips, sparks, coolant, lubricant, and other particles. When applied properly, they will comply with applicable OSHA and ANSI safety standards. If turning is done beyond the chuck shield or if chips fly out from the open ends, additional shields or guards

may be required. For additional shields, see our website or catalog.

The enclosed safety sign identifies and warns individuals against specific hazards. Our signs comply with OSHA 29 CFR 1910.145 and the ANSI Z535 series of standards for the design, application, and use of signs, colors, and symbols for accident prevention.

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**DANRAY Products** LLC  
MACHINE SAFEGUARDS AND ACCESSORIES

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**Manual No. MAN-005**

## Assembling and Installing the Shield

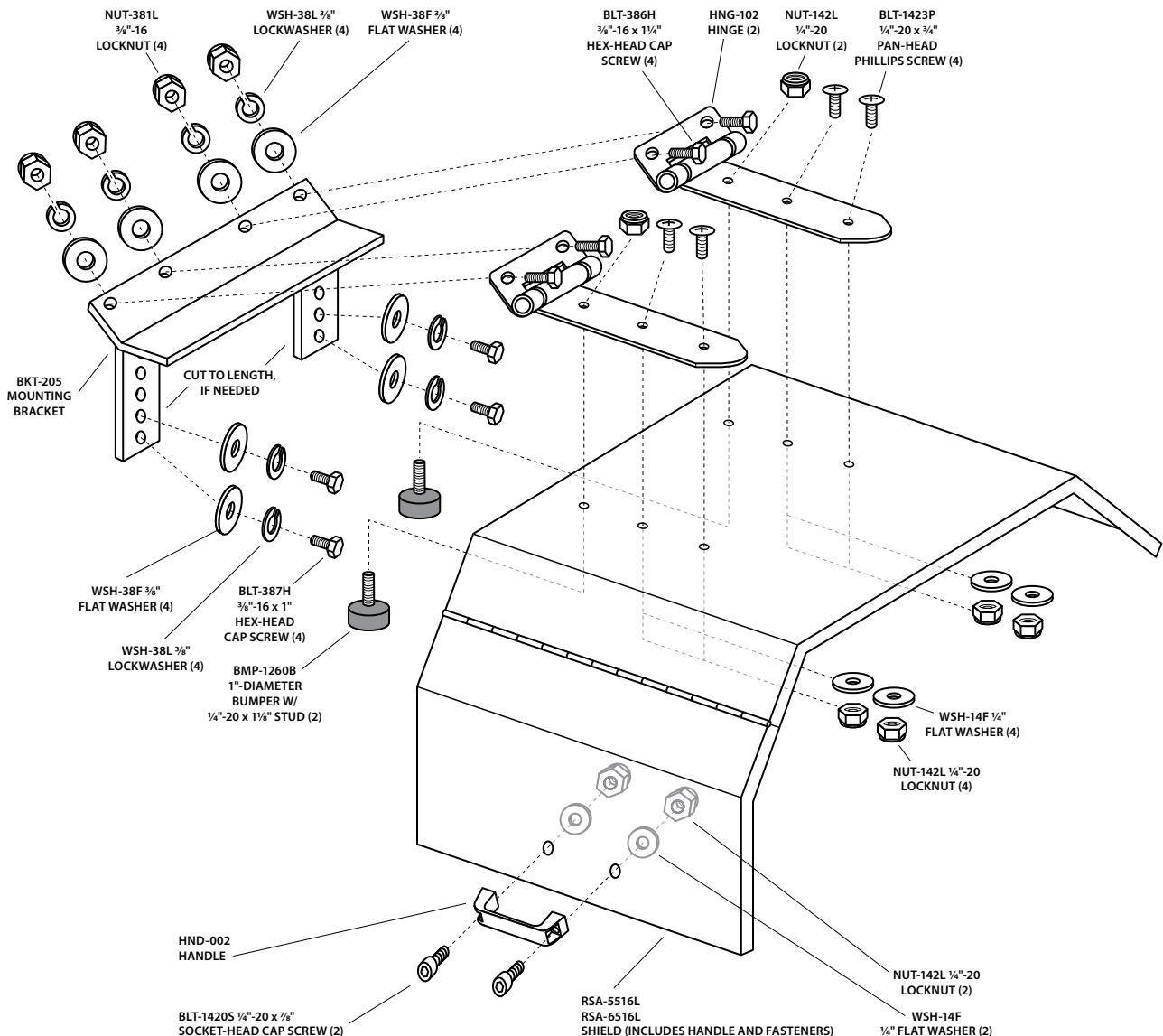
The lathe chuck shield assembly includes the shield, mounting bracket, hinges, bumpers, handle, fasteners, and a safety sign. To assemble, take all of the components out of the shipping container, remove all protective packaging, and lay them out as illustrated in the drawing below. Assemble the hinges to the shield using the fasteners provided. To make sure that all parts will align, do not tighten the fasteners until the shield is completely assembled on the lathe. Also attach the handle to the front of the shield.

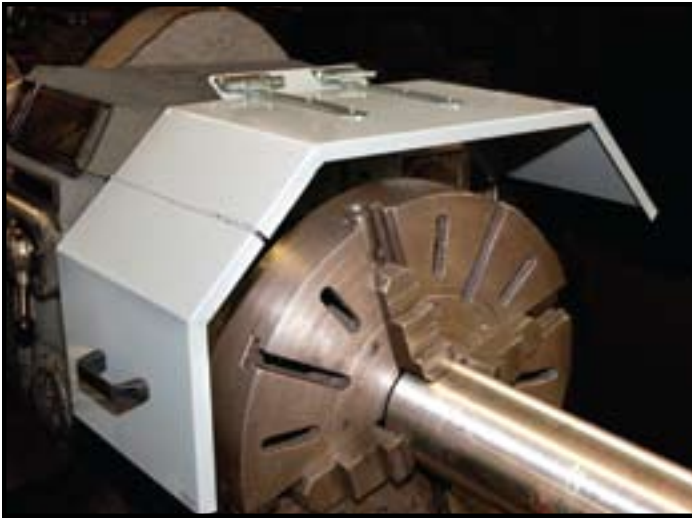
Now take the mounting bracket, by itself, and hold it up

to the face of the lathe headstock to spot the mounting holes. (Note: If the legs on the mounting bracket are too long and won't allow the mounting bracket to be mounted close enough to the chuck, cut them to length.) After spotting the holes, drill and tap four  $\frac{3}{8}$ "-16 holes in the face of the lathe. Then install the mounting bracket using the fasteners provided. After the mounting bracket is securely attached to the headstock, install the shield by fastening the hinges to the bracket. Due to its weight, doing this may take two individuals, a hoist, or a forklift to position the shield. Align and tighten all fasteners and the installation will be complete.

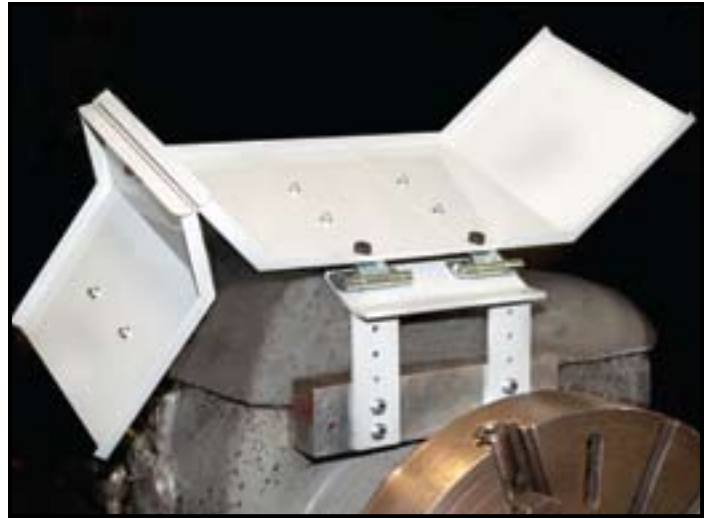
**WARNING** If you are mounting the shield to a surface that has internal components or liquid, be careful not to drill through this surface because it may cause electric shock, leakage, or damage.

### Illustrated Below: Shield Assemblies SHD-5516L and SHD-6516L





Shield in the down position when operating the lathe. When installing the shield, make sure it clears all parts of the chuck.



Shield in the up position for changing the chuck or workpiece. Be sure to move the shield back into the down position before operating the lathe.

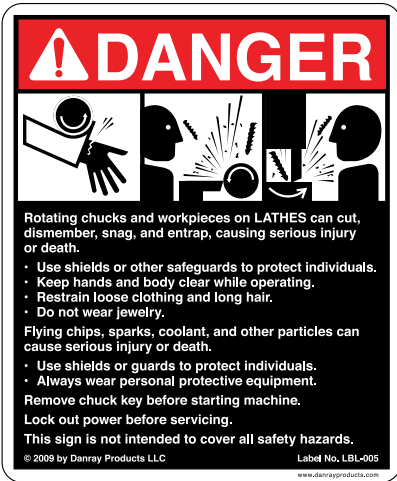


The front portion of the lathe shield can be hinged up for easy access to the chuck or workpiece. When turning a workpiece while the front portion is hinged up, additional safeguarding must be used to protect individuals.

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## Replacement Shields Only

Part No.	Description
RSA-5516L	Shield Only for Lathe Chuck Diameter of 32" and Smaller
RSA-6516L	Shield Only for Lathe Chuck Diameter of 40" and Smaller



One LBL-005 sign is included with every shield assembly. Affix this sign to a prominent location on the machine so that it is easily seen and understood by individuals in the hazard area. Additional signs for other machinery and equipment are available as well as polycarbonate sign backings; contact us by phone, fax, e-mail, or online.

Part No. LBL-005

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## Returns

Danray Products LLC must authorize all returns in advance, at which time an RMA (return materials authorization) number will be given to the customer. No returns will be accepted unless accompanied by an RMA number and this RMA number plainly identified on the outside of the package. Our receiving department will refuse returns without an RMA number. Shipping charges for all returns must be prepaid. The minimum restocking charge will be 25% for any product(s) returned for credit. Such product(s) must be in original condition and unused in order to qualify for credit. No returns for credit will be considered more than 30 days from the date of shipment.

## Warranty

Danray Products LLC warrants that our products will be free from defects in material and workmanship for a period of 12 months from the date of shipment. This warranty does not apply to any product that has been subject to misuse, negligence, or installation not in accordance with Danray Products LLC's instructions.